














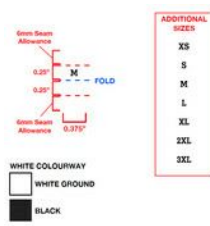
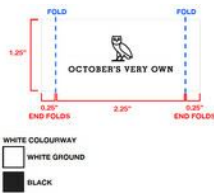



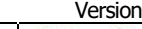
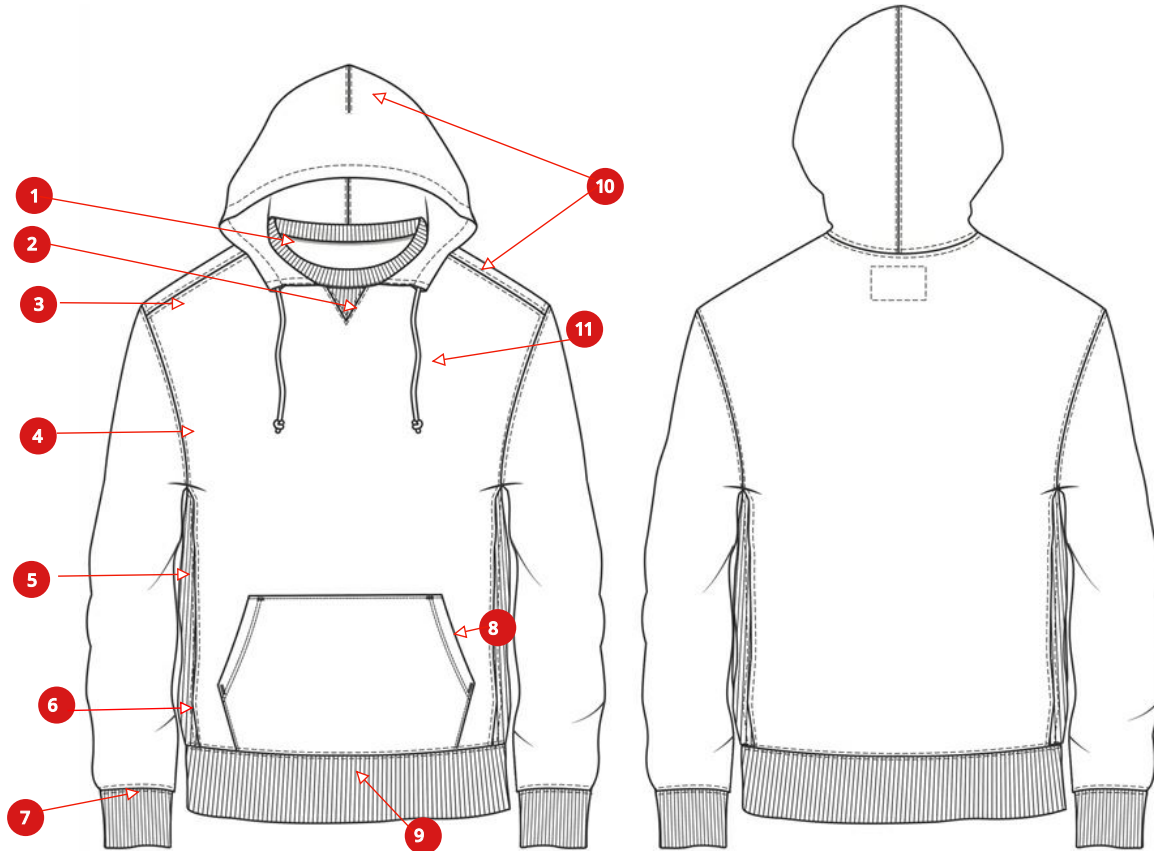
	Article Code	C-0325-KT-6157	<div></div>	<div></div>	Article Summary		Product Group	TOP	<div></div>	
	Article Name	CFL AFTERHOOD HOODIE			Product Sub-Category	HOODIE				
	Created On	09/26/24 10:21:02 AM			Season	2025 Fall				
	Last Modified	10/04/24 2:11:24 PM			Life Cycle Stage	DeveTopment				
	Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D								
Gender Classification		Collaboration	Sub Class D	HOODIE	Fabrication		KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 Jul 2025	Ex-Factory					
<div><div></div><div></div></div>								COLORS		
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Material										Version 1	
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Part	Material			Placement		Qty.	UOM.	Comments		Supplier	Supplier Ref.
Fabric											
	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D			Body/ Sleeves/ Hood/ Kanga Pocket		0	Yards				
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY			back neck tape		0	Meter				REF# OVOTRIP-TS01
	2X1 RIB COTTON /LYCRA -WEIGHT TBD (FB-K1010)			Collar/ Cuffs/ Side Panel/ CF insert/ Body Band		0	Meter				
Trims											
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1.00	Each			Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					1.00	Each			Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER					1.00	Each				
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB					1.00	Each			Reca Mainetti Asia Ltd.	OVOF21_217_T
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175					1.00	Each			Reca Mainetti Asia Ltd.	LBOVO175
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172					1.00	Each			Reca Mainetti Asia Ltd.	LBOVO172
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A					1.00	Each	HANGTAG TBC		Reca Mainetti Asia Ltd.	HTOVO141A
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT					1.00	Each			Vendor Sourced	
	1/4" ROUND DRAWCORD BASKETWEAVE COTTON (TR-DR163)					1.00	Each	DTM COMBO			
	BUTTON HOLE HIGH STITCH COUNT (BB105)					2.00	Each	DTM BODY		Vendor Sourced	
Graphics											

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Part	Material				Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.
	TBD - SEE ARTWORK FILE (HT-102)						0	Each			

Material Image Sheet						Version 1	
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FB-K507 100% cotton heavy fleece 460gsm		LT110 CC LABEL - APPAREL		PK101 POLY BAG - GENERIC		TR-ST114 UPC STICKER- 1" X 2.5"	
							
TR-LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-LT246 OVO 2023 Alpha Sizing Tab					
							
TR-LT247 OVO 2023 One Side Main Label		TR-HG142 OVO 2023 Booklet Hangtag		TR-TV140 5mm GROSGRAIN RIBBON LOOP			

Construction details - Hoodie							Version 1
	Article Code	C-0325-KT-6157	<div>Material</div> <div>Description</div>	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Product Group	TOP	
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## Comments




- 1 SET-IN RIB NECKBAND, DOUBLE LAYER FOLD JOIN COLLAR TO BODY: STRADDLE SEAM W/ 3NDL COVERSTITCH
- 2 RIB "V" INSERT  
DOUBLE LAYER, Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 3 SHOULDER SEAM  
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 4 ARMHOLE SEAM  
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 5 SLEEVE INSEAM  
MOCK SAFETY SERGE, 512
- 6 SIDE RIB PANEL, DOUBLE LAYER, NO SIDE SEAM  
FRONT AND BACK PANEL SEAM: Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 7 SLEEVE OPENING  
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 8 KANGA POCKET  
Self pocket bag. Opening edges turned in, 2N coverstitch to form hem, 1/4" spacing.  
Side and top edges serged and turned in. SN edge topstitched to body. Bottom of bag finished into the band seam.  
Bartacks at top and bottom of pkt openings.
- 9 BOTTOM OPENING  
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 10 1 PIECE HOOD WITH DART TO SHAPE, FOLD AT CF, DART IS MOCK SAFETY SERGE, 512. SERGE SELF AND LINING SEPARATELY.  
HOOD HAS NECK EXTENSION, CLEAN FINISHED W/ EDGE T/S + 1/4" 2NDL C/S.  
S/N T/S TO CREATE DRAW CORD CHANNEL
- 11 D/CORD:  
Round and knotted

1. Bo gập đôi vòng cổ, may liền với thân, chạy đường 3 kim đánh bông rẽ giữa
2. Bo may 2 lớp, tạo hình chữ V cổ trước. May 2 kim đánh bông rẽ giữa 1/4"
3. Chỗm vai may đổ về thân trước, may 2 kim đánh bông rẽ giữa 1/4"
4. Nách may 2 kim đánh bông rẽ giữa 1/4"
6. Sườn phổi rib may 2 lớp, không đường chắp sườn ở thân trước và sau, chạy 2 kim đánh bông rẽ giữa 1/4"
- 7+9. Bo lai, tay gập đôi, may 2 kim đánh bông rẽ giữa 1/4"
8. Túi may vải chính. Tạo đường vắt sổ 2 kim đánh bông 1/4". Đóng bọ 4 cạnh miệng túi
10. Nón may 1 mảnh có đường xé nón như hình , gập giữa trước. Vải lót+chính ko dính với nhau. Tại phần cổ mở rộng như hình, may sạch bằng điều mí trên + đánh bông 2 kim 1/4", tạo lỗ luồn dây, dây luồn tròn có thắt nút



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<b>Article Name</b>	CFL AFTERHOOD HOODIE			<b>Product Sub-</b>	HOODIE	
<b>Created On</b>	09/26/24 10:21:02 AM			<b>Season</b>	2025 Fall	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top	1/2	1/2	NA	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/2				
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	7 1/2	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9				
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! H605	Neck band height	1/8	1/8	NA	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8				
D102	Shoulder slope :: from HPS	1/8	1/8	NA	2 3/8	2 7/16	2 1/2	2 1/2	2 1/2	2 9/16	2 5/8	2 11/16				
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Acorss: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8				
! G101	Bicep width:1" below armhole	1/4	1/4	NA	8 3/4	9	9 1/4	9 1/2	9 3/4	10 1/16	10 3/8	10 11/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16				
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height	1/8	1/8	NA	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2				
H708	Hood casing width :: at CF	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H703	Hood width :: at 5" Below Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
! H701	Hood height at CF	1/4	1/4	NA	14	14 1/2	14 1/2	15	15	15 1/2	15 1/2	15 1/2				
H702	Hood height at HPS	1/4	1/4	NA	13 1/2	14	14	14 1/2	14 1/2	15	15	15				
H710	Hood CF neck extension height	1/8	1/8	NA	3	3	3	3	3	3	3	3				
! N101	Kanga pocket height at center	1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4				
N102	Kanga pocket width at top edge	1/4	1/4	NA	9 1/2	9 3/4	9 3/4	10	10	10 1/2	10 1/2	10 1/2				
! N103	Kanga pocket width at widest point	1/4	1/4	NA	13 1/2	13 3/4	13 3/4	14	14	14 1/2	14 1/2	14 1/2				
N104	Kanga pocket width at band seam	1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2				
N201	Pocket opening hem height	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
N222	Dorito width	1/8	1/8	NA	2 1/4	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
N221	Dorito height	1/8	1/8	NA	1 3/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
B401	Side Panel total width (front & back) below UAP	1/4	1/4	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
C201	Side Panel total width (front & back) at hem edge	1/4	1/4	NA	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4				
! H709	Drawcord length : Hood	1/2	1/2	NA	41	41	41	42	42	43	43	43				
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24				

Measurement Sheet - Hoodie - Relaxed Fit				All Measurements are in Inches		Version 1	
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REF# PLAW21P2465001N00D							
REF# PLAW21P2465002N00D							
Comments							
REFERENCE: RELAXED FIT CREW + RELAXED FIT HOODIE (REDUCED)							
2.23.2024							
C-0421-KT-1420 OVO X ROOTS HOODIE (ONLY HOOD AND NECK MEASUREMENTS)							
+ FIT OF OVO 2023 GRAPHIC FIT (BODY AND POCKET)							
REMOVED RIB SIDE PANELS							
4.17.2024							
+ TOMMY'S WAFFLE HENLEY KT 5049 NECK AND PLACKET MEASUREMENTS							
JULY.12 UPDATES:							
STYLE REVISE TO V INSERT							
10.3.2024- add rib side panel							